

H2 7050 VELVET WHITE (M)
H2 0040 ULTRA SOFT CLEAR

WATER BASE OPAQUE INK

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INKS	: H2 7050 VELVET WHITE (M) H2 0040 ULTRA SOFT CLEAR
FABRIC TYPE	: COTTON – SINGLE JERSEY
MESH COUNT	: 120 POLYESTER MONO
MESH TENSION	: 25 N/cm
STENCIL	: WATER RESISTANT EMULSION
PRINTING MACHINE	: M & R PRINTING MACHINE
NO OF COLOURS	: 6
PRINTING SEQUENCE	: U/B → FLASH → U/B → FLASH → YELLOW → RED → BLUE → TOP WHITE → FLASH → GREY
NO OF ROUNDS	: SINGLE
SQUEEGEE DUROMETER	: 60/90/60
SQUEEGEE ANGLE	: 15° - 20°
NUMBER OF STROKES	: 2
FLASH TIME	: 5 seconds
(ADD 2 % CREATIVE FIXER FOR BETTER FASTNESS)	
CURE TEMPERATURE / TIME	: 160° C for 150 seconds