

HS-A SOFT CLEAR BASE (DEEP SHADE)

**SOFT HAND CLEAR (DEEP SHADE)**

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| <b>INKS</b>               | : HS-A SOFT CLEAR BASE (DEEP SHADE)<br>CREATIVE FIXER |
| <b>FABRIC TYPE</b>        | : COTTON – SINGLE JERSEY                              |
| <b>MESH COUNT</b>         | : 180 POLYESTER MONO                                  |
| <b>MESH TENSION</b>       | : 25 N/cm                                             |
| <b>STENCIL</b>            | : WATER RESISTANT EMULSION                            |
| <b>PRINTING MACHINE</b>   | : <b>M &amp; R</b> PRINTING MACHINE                   |
| <b>NO OF COLOURS</b>      | : 5                                                   |
| <b>PRINTING SEQUENCE</b>  | : YELLOW → RED → GREEN →<br>NAVY BLUE → BLACK         |
| <b>NO OF ROUNDS</b>       | : SINGLE                                              |
| <b>SQUEEGEE DUROMETER</b> | : 65/90/65                                            |
| <b>SQUEEGEE ANGLE</b>     | : 15° - 20°                                           |
| <b>NUMBER OF STROKES</b>  | : 2                                                   |

**(ADD 2 % CREATIVE FIXER FOR BETTER FASTNESS)**

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|--------------------------------|--------------------------|
| <b>CURE TEMPERATURE / TIME</b> | : 160° C for 150 seconds |
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