

H2 FOIL TRANSFER ADHESIVE

SPECIALITY PRODUCT (FOIL) FOR STICKERS

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INKS	: H2 FOIL TRANSFER ADHESIVE (H) CREATIVE SOFT TOUCH JM 161 W CREATIVE D C AGENT (ACTIVATOR)
FABRIC TYPE	: COTTON – SINGLE JERSEY
MESH COUNT	: 100 & 180 POLYESTER MONO
MESH TENSION	: 25 N/cm
STENCIL	: WATER RESISTANT EMULSION
PRINTING MACHINE	: M & R PRINTING MACHINE
NO OF COLOURS	: 2
PRINTING SEQUENCE	: DISCHARGE → FLASH → FOIL → FLASH → FOIL→ FLASH → FOIL
NO OF ROUNDS	: 3
SQUEEGEE DUROMETER	: 65/90/65
SQUEEGEE ANGLE	: 15° - 20°
NUMBER OF STROKES	: 2
FLASH TIME	: 5 seconds

(ADD 2 % CREATIVE FIXER FOR BETTER FASTNESS)

CURE TEMPERATURE / TIME	: 160° C for 150 seconds
FUSING TEMPERATURE / TIME	: 170° C for 10 seconds